



FLOW-CAPTOR 412X.1XM

Flow switch for liquid media

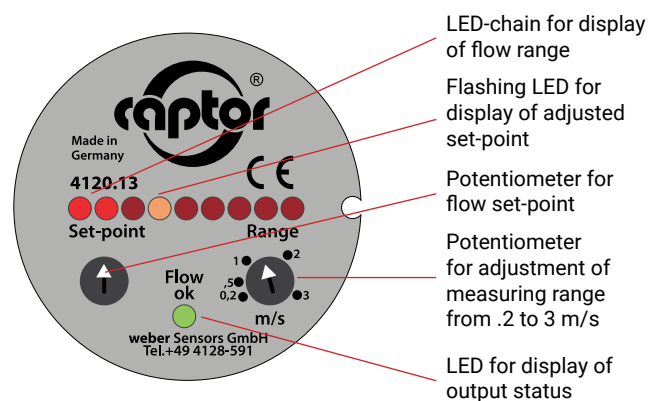
The flow-captor 412x.1xm is ideally suited for use in automation processes or other industrial applications where liquid media must be monitored. The sensor works according to the calorimetric measuring

principle, fully electronic and without mechanically moving parts. The flow-captor detects the flow velocity of the medium and converts it into an electrical signal.

FEATURES:

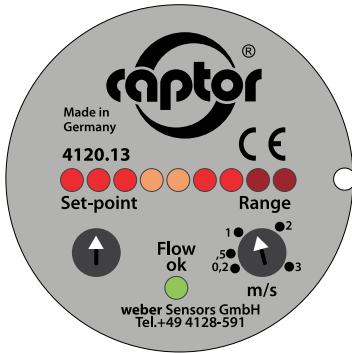
- Robust stainless steel construction (special encapsulation)
- High switching accuracy even with slower flows
- Separate adjustment of set point and range
- Display of the flow and the switching point via LED chain
- LED for output status
- Precise switching flow monitor
- ISO 9001:2015

CONTROL AND DISPLAY PANEL:



FLOW-CAPTOR 412X.1XM

EXAMPLE OF OPERATION:



- Measuring range adjusted to 3 m/s = 100% (9. LED)
- Set-point adjusted to 50% of end value (5. LED)
- Flow speed equates 75% (7. LED)
- Green LED is **ON**:
Flow rate is above the adjusted set-point.

1/2" BSP THREAD STANDARD SIZE:

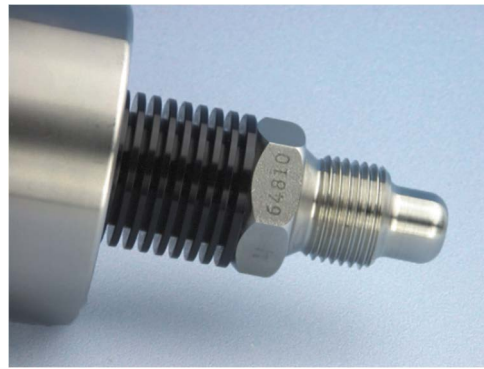
The flow-captor 412x.1xM is available with different sensor head versions.

- 1/2" BSP thread – standard size –
- Extended sensor probes with 1/2" BSP thread are available
- NPT thread as option



FLOW-CAPTOR 412X.1XMK:

Cooling version with heat sink for medium temperature up to 130°C

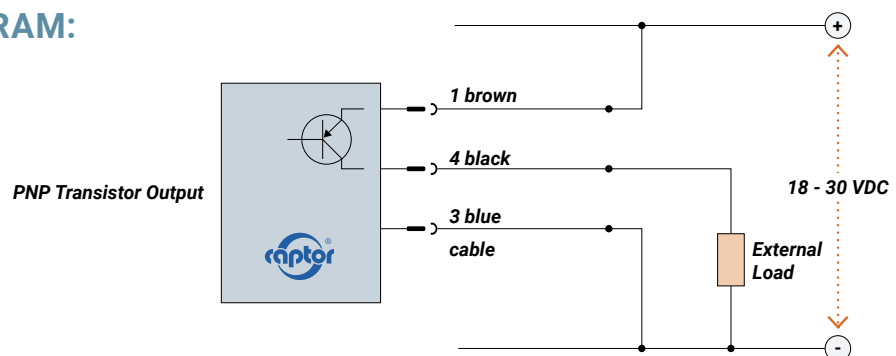


SENSOR HEADS

The sensor head is constructed of only one piece of electropolished stainless steel and without any sensor element intruding into the medium. Easy installation by means of T-piece or welded fitting.

For aggressive media special materials can be offered. The electronics inside is completely epoxy resin encapsulated.

CONNECTION DIAGRAM:



FLOW-CAPTOR 412X.1XM

TECHNICAL DATA

Type	4120.1xM	4121.1xM
Medium	water-based	oil-based

SENSOR DATA *1

Measuring range	0 - 20 cm/s to 0 - 300 cm/s, continuously adjustable *1	0 - 30 cm/s to 0 - 300 cm/s, continuously adjustable *2
Set-point range	approx. 15 % - 90 % of range setting	
Medium temperature	-20°C to +80°C	
Ambient temperature	-20°C to +70°C	
Pressure	max. 100 bar (1450 PSI)	
Response time	2 sec. - 10 sec. depending on range setting	2 sec. - 15 sec. depending on range setting
Linearity deviation	< 5% *1	< 5% *2
Repeatability tolerance	< 2%	
Hysteresis	approx. 10 %	
Temperature drift	< 0.3% K	

MECHANICAL DATA

Protection class	IP67
Material of housing	stainless steel AISI 303
Material of sensor probe	stainless steel AISI 303 (other material on request)

Sensor probe sizes
(A): Sensor head AISI 316

(S110/xx): Length from
hexagon bolt to sensor tip



- a) flow-captor 412x.1xM/ BSP
Length 30 mm, ½" BSP
- b) flow-captor 412x.1xMA/ BSP
S110/45 Length 45 mm, ½" BSP
- c) flow-captor 412x.1xMA/ BSP
S110/67 Length 67 mm, ½" BSP
- d) flow-captor 412x.1xMA/ BSP
S110/90 Length 90 mm, ½" BSP

Electrical connection	4-pin M12-coupling
Connection cable (optional)	PUR-cable type 4940, 3 x 0.34 mm ² with 4-pin M12 plug

ELECTRICAL DATA

Operating voltage	18 to 30 VDC, incl. residual ripple
Current consumption	max. 150 mA (pulsed)
Power consumption	approx. 1 W

FLOW-CAPTOR 412X.1XM

ELECTRICAL DATA

Switching current ≤ 400 mA

Circuit protection reverse polarity, short circuit and overload

Voltage drop $< 2,5$ V at max. load

Ready to operate approx. 10 sec. after applying the operating voltage

ELECTRICAL OUTPUT

412x.12M

412x.13M

Switching condition with flow < switching point energized, switched off currentless, not switched

LED off off

Switching condition with flow > switching point currentless, not switched energized, switched

LED green green

COOLING VERSION – TEMPERATURE DATA

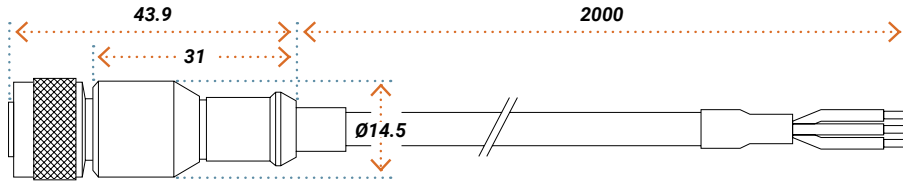
Type

412x.1xMK

Medium temperature in relation to ambient temperature	Medium temperature max.	Ambient temperature max.
	130°C	30°C
	120°C	40°C
	110°C	50°C
	100°C	60°C
	90°C	70°C
	Medium temperature min.	Ambient temperature min.
	-20°C	-20°C
-30°C	-10°C	

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HOUSING DIMENSIONS:

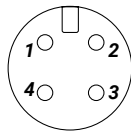
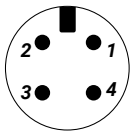


M 12 COUPLING

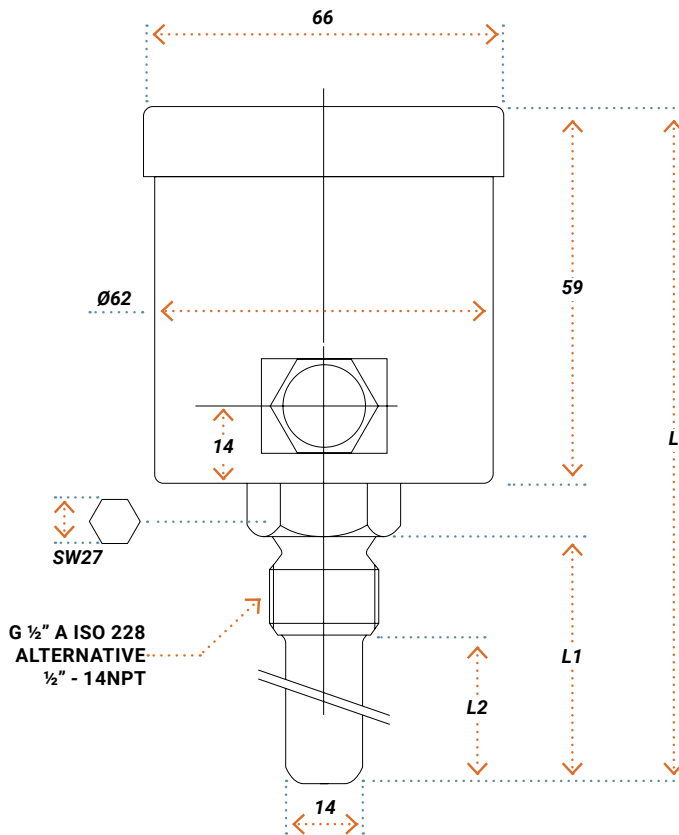
CABLE 2m 3 X 0.34mm²

M 12 PLUG

M 12 COUPLING



Front view onto the pins and sockets



Type	L	L1	L2
Standard	109	30	12,5
S110/45	124	45	27,5
S110/67	146	67	29,5
S110/90	169	90	73,0