

## LASER 3D ON-LINE CONVEYOR BELT MONITORING

ROXON HX270 is a COMPREHENSIVE on-line conveyor belt monitoring system. The technology detects ALL types of belt damage.

#### The technology detects:

- Steel cord splice integrity
- Steel cord damage
- All belt rips and cuts
- Extensive wear
- Cracks
- Edge damage
- Splice damage

Belt damage can cause unscheduled production stoppages, decreased belt lifetime and substantial repair work. In addition, belt failures present serious safety risks.

## LASER 3D ON-LINE BELT **SURFACE SCANNING**

The Belt Condition Monitoring System scans the material and clean sides of the belt. Sensors are located in optimal positions e.g. loading chutes and unloading points, which are the most critical positions where the conveyor belt can sustain damage.

#### **FUNCTIONAL PRINCIPLE**

The system is remotely monitored from a control room. Monitoring laser scanning sensors are connected to control modules through LAN networks. The system alarm, conveyor control and status signals can be integrated into any SDADA and/or control systems.

The system has a reference point to identify exact positions for repairs, therefore no loops, coils or modifications to the belt are needed. Selected belt faults can be automatically driven to a belt repair station.

#### SERVICE LEVEL AGREEMENT

A Service Level Agreement (SLA) comes as part of the package providing real time monitoring and repairing of faults. This guarantees full time remote support and fault analysis.

# **ROXON HX270**

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#### **FEATURES:**

- Monitors the condition of both sides of the belt.
- Stops the belt when critical belt damage is detected.
- Early detection of damage enables predictive repair planning.
- Based on laser 3D measurement technology for monitoring both fabric and steel cord belts.
- Offers automatic scanning without constant monitoring by an operator. Automatic alarming on error detection.
- Modular structures ensure expandability.
- Applications available for single conveyors or entire conveyor belt systems. (Long conveyors)



#### **IMPROVED CONVEYOR PRODUCTIVITY**

- Avoids production loss by stopping belts immediately when critical belt faults are detected.
- Early fault detection prevents catastrophic belt failures.

#### LONGER SERVICE LIFE OF CONVEYOR BELTS

Proactive belt maintenance with on-line belt wear monitoring. Real time belt fault detection and repair.

#### REDUCTION IN STOCK HOLDING

Real time monitoring and maintenance allows a significant reduction in stock holding of spare conveyor belts.

#### BETTER UTILISATION OF MAINTENANCE STOPPAGES

Non-critical faults can be repaired at once with proper planning and reduced downtime.

## **IMPROVED SAFETY AT WORK**

- Undetectable hazardous belt faults can present a serious safety risk.
- Repairs can be planned and carried out in a safe and controlled manner.







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## **VISUALISATION OF FAILURES - EXAMPLE - RIP DETECTION**

- "Scalpel" rock pierced the belt in the loading chute and the belt ripped.
- HX270 stopped the conveyor immediately and damages were minimised.

